



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3552-23
Job Sheet 199884
[Barcode]

Part No: D3552-23

Job Qty: 12 pcs

Part Name: Door Prop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/4/19

Job Tracking No:

Due Date: 9/18/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG D3552 REV M IPP Rev:A 11.04.07 new issue DD ver:EC/ IPP Rev B 18.04.05 Rev M DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	12 pcs	9/18/19	9/18/19	0.00	0.00	Purchasing - 1	AT SEP 20 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	12 pcs	9/18/19	9/18/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	AT SEP 20 2019



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S215771



Part: D3552-23

Job No: 199884

Serial No/Batch: S215771

Revision: M

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/20/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	12 pcs	9/18/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	61
				QC 6 - 40	9-89
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	12 pcs	9/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	DAS
				Packaging 3 - 4 - B4B	57363 74
				Packaging 3 - 5 - B4B	9-89 OCT 02 2019
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	12 pcs	9/18/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89 OCT 02 2019

Part Op 100 - Issue P/O: _____ Purchase Part Number: B6-190-475-070N Supplier: LS Technologies Certificate of Descriptions: conformity is required

110 - (Receive & Inspect for Damage & Mat'l Certs), Ensure certificate of conformity is **attached**

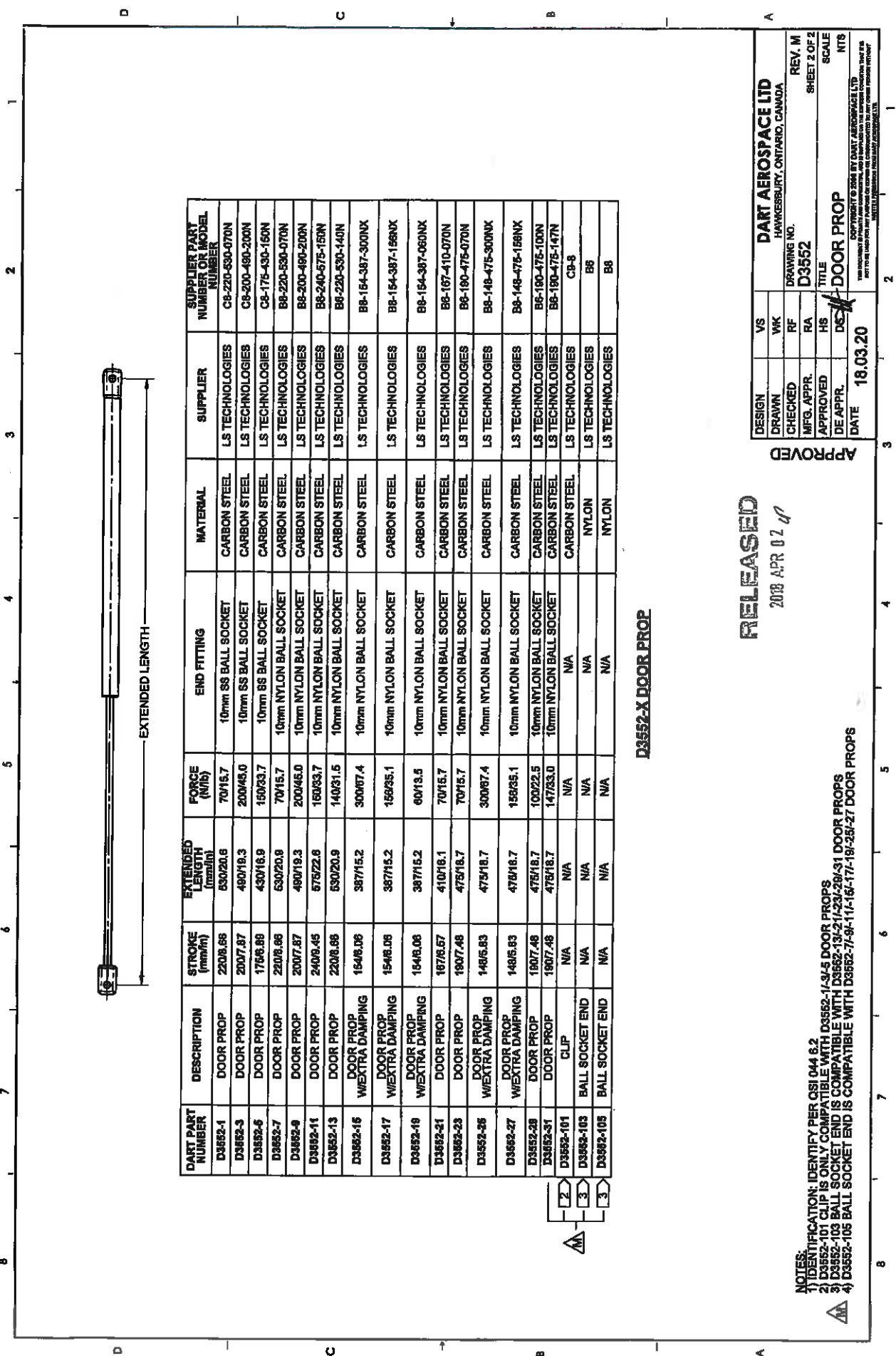
120 - (QC6- All purchased or subcontracted products), Test for correct pressure

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
B6-190-475-070N	Door Prop D3552-23	12 pcs (1 ea)	100-Purchasing	<u>5th 215 770</u>
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B6-190-475-070N	12	0	0
Part Specifications				
Specifications could not be found.				

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DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER OR MODEL NUMBER
D3552-1	DOOR PROP	2206.66	630/20.8	70/15.7	10mm SS BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	CS-220-630-070N
D3552-3	DOOR PROP	2007.97	490/16.3	200/45.0	10mm SS BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	CS-200-490-200N
D3552-6	DOOR PROP	1766.66	430/16.9	150/33.7	10mm SS BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	CS-176-430-160N
D3552-7	DOOR PROP	2306.66	630/20.8	70/15.7	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BS-230-630-070N
D3552-9	DOOR PROP	2007.97	490/16.3	200/45.0	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BS-200-490-200N
D3552-11	DOOR PROP	2406.46	675/22.6	160/33.7	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BS-240-675-160N
D3552-13	DOOR PROP	2206.66	630/20.9	140/31.5	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BS-220-630-140N
D3552-15	DOOR PROP W/EXTRA DAMPING	1546.06	387/15.2	300/67.4	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BS-154-387-300NX
D3552-17	DOOR PROP W/EXTRA DAMPING	1546.06	387/15.2	166/35.1	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BS-154-387-166NX
D3552-19	DOOR PROP W/EXTRA DAMPING	1546.06	387/15.2	60/13.5	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BS-154-387-060NX
D3552-21	DOOR PROP	1676.67	410/16.1	70/15.7	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BS-167-410-070N
D3552-23	DOOR PROP	1907.48	475/18.7	70/15.7	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BS-190-475-070N
D3552-25	DOOR PROP W/EXTRA DAMPING	1466.63	475/18.7	300/67.4	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BS-146-475-300NX
D3552-27	DOOR PROP W/EXTRA DAMPING	1466.63	475/18.7	159/35.1	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BS-146-475-159NX
D3552-28	DOOR PROP	1907.48	475/18.7	100/22.5	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BS-190-475-100N
D3552-31	DOOR PROP	1907.48	475/18.7	147/33.0	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	BS-190-475-147N
D3552-101	CLIP	N/A	N/A	N/A	N/A	CARBON STEEL	LS TECHNOLOGIES	C9-8
D3552-103	BALL SOCKET END	N/A	N/A	N/A	N/A	NYLON	LS TECHNOLOGIES	B8
D3552-105	BALL SOCKET END	N/A	N/A	N/A	N/A	NYLON	LS TECHNOLOGIES	B8

D3552-X DOOR PROP

RELEASED

2018 APR 02 10

NOTES:
1) IDENTIFICATION: IDENTIFY PER OSI 044 6.2
2) D3552-101 CLIP IS ONLY COMPATIBLE WITH D3552-13-21-23-29-31 DOOR PROPS
3) D3552-103 BALL SOCKET END IS COMPATIBLE WITH D3552-13-21-23-29-31 DOOR PROPS
4) D3552-105 BALL SOCKET END IS COMPATIBLE WITH D3552-7-9-11-15-17-19-25-27 DOOR PROPS

DESIGN	VS	DART AEROSPACE LTD
DRAWN	WK	HAWKESBURY, ONTARIO, CANADA
CHECKED	RF	DRAWING NO.
MFG. APPR.	RA	D3552
APPROVED	HS	TITLE
DE APPR.	DS	DOOR PROP
DATE	18.03.20	SCALE
		NTS



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044361



Supplier: LST001-VC LS Technologies Inc. 1634 Saskatchewan Ave. Saskatoon SK S7K 1P6 Canada Phone: 306 683 5000 Fax: 306 683 6403	PO No: POHB044361 PO Date: 9/4/19 Due Date: 9/16/19 Purchase Order Revision: Revision Date: Ship-To Contact: Lavoie, Chantal Phone: 613-623-5200 Ext: 242 Fax: 613-632-1053 clavoie@dartaero.com Via: Ground Pynt Terms: Net 30 Freight Terms: Special Comments:
Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199853	SSA4/8-122-310-360N			Gas Spring D3969-3 AS PER DWG D3969 REV. D	Firmed		9/16/19	30 pcs	0 pcs	30 pcs	\$81.65/pcs	\$2,449.50
2	199884	B6-190-475-070N			Door Prop D3552-23 As per Dwg D3552 REV.M	Firmed		9/16/19	12 pcs	0 pcs	12 pcs	\$32.50/pcs	\$390.00
Grand Total:													\$2,839.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 9/4/19 9:20 AM Dart.Lavoie.Chantal

Packing Slip

LS TECHNOLOGIES INC
1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

P.O. No.	Date	Invoice #
POHB044361	9/9/2019	21131

Bill to:
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship to:
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via
9/9/2019	Fed-Ex

Qty	Description
30	D3969-3 #199853 Stainless Gas Spring (SSA4/8-122-310-360N) LABELLED WITH PERMANT INK MARKER ONLY - NO LABELS
12	D3552-23 #199884 Gas Spring
	Shipping Via FED EX Tracking # 776189042188

DAS
61
9-89

RECEIVED
SEP 16 2019
DART AEROSPACE LTD.

Order checked by : 



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

Sept 09, 2019

This is to certify that the parts listed below meets specifications as required by your order.

30 Units: D3969-3 #199853 Stainless Gas Spring

12 Units: D3552-23 #199884 Carbon Steel Gas Spring

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9-89

Country of Manufacture: Canada

Date of Manufacture : September 2019

This product is ROHS compliant.

Purchase Order # POHB044361

Invoice # 21131

L S Technologies Inc Canada

Nolan Fehr
President